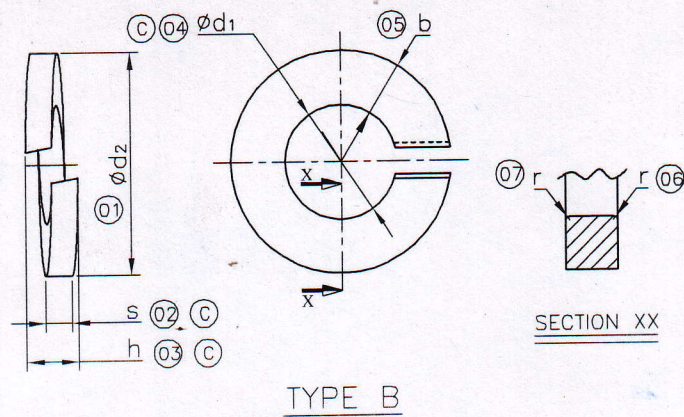




DESIGNATION: SPRING LOCK WASHER B2.5-IS 3063-1994

Nom Size	ϕd_1		ϕd_2	b		s		k	$\frac{h}{\text{Type B}}$		Bolt Nut or screw size
	Basic	Tol $\pm$	Max	Basic	Tol $\pm$	Basic	Tol $\pm$		Min	Max	
2.5	2.6	0.3	5.1	1	0.1	0.6	0.1	-	1.2	1.4	2.5

NOTE:

- 1: COMPONENT SHOULD BE FREE FROM BURRS AND SHARP EDGES
- 2: MATERIAL SPRING STEEL AS PER IS:4072-1975
- 3: SURFACE TREATMENT: Fe/Zn 7.5C (YELLOW PASSIVATION) AS PER IS:1573-1986

CRITICAL DIMN SL NO: 02,03,04

IST PRINT	17/11/05										
WEIGHT	-										
3D DATA	NO										
UNSPECIFIED TOLERANCE NOT APPLICABLE FOR RUBBER COMPONENTS											
DIMN	LINEAR	ANGLE	MOD.1	DIMENSION TABLE INCLUDED					Chetan	V.Sharma	07/08/03
0 $\geq$ 3.0	± 0.1	$\pm 1^\circ$	MOD/REV NO	MODIFICATION					REVD BY	APPD BY	DATE
3.0 $\geq$ 6.0	± 0.1	$\pm 0^\circ 30'$									
6.0 $\geq$ 30	± 0.2	$\pm 0^\circ 20'$									
30 $\geq$ 120	± 0.3	$\pm 0^\circ 10'$									
DO NOT SCALE THE DRAWING. REMOVE BURRS AND SHARP CORNERS.DIMENSIONS ARE IN MM.			SCALE	QTY/SET	MATERIAL SEE NOTE:2		S.TREATMENT SEE NOTE:2	TITLE:- SPRING WASHER			
P.ID 632-03 MOD.2 01/01/04	SHEET 1 OF 1	F.NAME 119-06		CAD BY Chetan	CHD BY R.P.	APPD BY V.Sharma	DATE 27/02/03	DRG. NO. H-119-06-BONP-Mod.01			