

MATERIAL STEEL TO WE960 (WSD-M1A283-B6)

M16 6H WELD NUT DIN 977  
BUT MEET ISO PROOF LOAD  
164,9 KN ACC. TO ISO 898-2

GENERAL SPECIFICATION TO WE900  
ADDITIONAL TO SHOWN SPECIFICATION THE NUT MUST BE OK FOR MIN.  
105KN CLAMPLOAD AND FOR A TORQUE OF MIN. 290 NM.

GENERAL NOTES

FOR SURFACE FINISH REQUIREMENTS SEE ENGINEERING NOTICE AND WX100

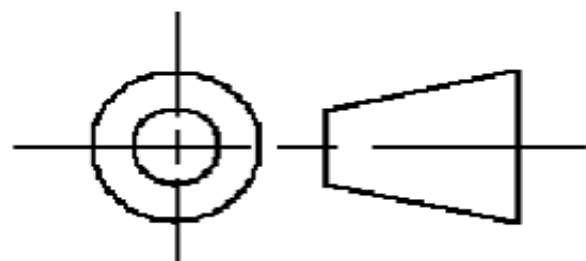
THIS UTILITY FASTENER MAY BE USED ACROSS MULTIPLE PROGRAMS.  
CHANGES TO THE DRAWING REQUIRE SUBMISSION OF A CHANGE REQUEST  
FORM IN ACCORDANCE WITH FAP 03-117.

PART PROCESSING AND USAGE SHALL CONFORM TO WSS-M99A3-A

CORROSION PROTECTION FOR SERVICE PARTS MUST COMPLY WITH   
CUSTOMER SERVICE DIVISION  PACKAGING AND SHIPPING GUIDE.

FOR THE CURRENT RELEASE STATUS, SEE THE WERS ENGINEERING NOTICE.

LTRS		REVISIONS					
ORIGINATOR		CHECKER		ENGR APP		MATL APP	
INITIAL RELEASE FOR W709840-S300							
EBIW E 11443589 000				20021219		CAD:Y	
BRUSE		VARETZ		WSCHIPP1		ROYDE	
A1 WAS $\varnothing 19.0 +0.5/-0.0$							
A2 WAS $5.0 +0.5/-0.0$							
A3 WAS $4.0 \pm 0.25$							
A4 WAS $21.0 -0.5$							
A5 MATL SPEC REVISED							
EBIW E 11485461 000				20030402		CAD:Y	
BMASTERS		BMASTERS		FTIMM		ROYDE	
B1 ADDED NOTE FOR CLAMPLOAD AND TORQUE							
EBIW E 11501875 000				20030507		CAD:Y	
NSTOCKEL		NSTOCKEL		FTIMM		ROYDE	

REFERENCE		CAT. NO.	
PART MUST COMPLY WITH MATERIAL SPECIFICATION WSS-M99P9999-A1 TO HELP SAFEGUARD HEALTH, SAFETY AND THE ENVIRONMENT			
DRAFTED IN ACCORDANCE WITH <div></div> ENGINEERING CAD AND DRAFTING STANDARDS CURRENT AT INITIAL RELEASE			3RD ANGLE PROJ DIMENSIONS ARE IN MILLIMETERS
CAD TYPE I-IDEAS	CAD LOC. METAPH	CAD FILE PRT W709840-S;5 DRW W709840-S;10	<div>DTMC</div> IS MASTER
OPER. NO. N/A	UNIT N/A	DRAWING W709840	
DESIGN BRUSE	DETAIL BRUSE	TITLE  NUT WELD M16 HC 10	SHT 1 OF 1
CHECKED VARETZ	SAFETY N/A		RH/LH SHOWN
SCALE 1:1	DATE 20021219	DIVISION PLANT	<div></div>

ALL PAPER COPIES REFERENCE ONLY

DRW SIZE A3/B