





- 1.OVALED DIMENSIONS ARE CRITICAL. ALL OTHER DIMENSIONS ARE REFERENCE FOR MANUFACTURING PURPOSES.
- 2. FIRST ARTICLE INSPECTION OF FIRST PIECE PRODUCED IS HIGHLY RECOMMENDED.
- 3. FRIEDRICH PRODUCT ENGINEERING MUST BE NOTIFIED PRIOR TO ANY DESIRED SPECIFICATION CHANGES.
- 4. PARTS TO BE FINAL PACKAGED TO PREVENT DAMAGE OR CONTAMINATION DURING SHIPMENT AND STORAGE.
- 5. PART BULK PACKAGING IDENTIFICATION TO COMPLY WITH FRIEDRICH BASIC SPECIFICATION PP1700.
- 6. BREAK ALL SHARP EDGES

00		KLE 5/15/09	KLE 6/17/09	STG2	PLOT 5 = 1	TITLE PIN, DOOR	HINGE		
01	ADDED DIMENSION AND TOLERANCE	WMC 5/12/10	CDF 5/12/10	R10-221	DRAWN 5/15/2009	,		SPEC	
					CHECKED KLE 6/17/2009			~	
					ENGINEER	FINISH		SPEC	
						SCALE PART NO. 6240			
					HOLES, SLOTS, AND CUTOUTS ±.002 ANGLES± 2)122	
					DECIMALS± .031 TOLERANCE				
REV	DESCRIPTION	BY DATE	CHKD DATE	E.C.O. NO.	UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES				ENGRG. ONLY
"THE DESIGN AND DETAIL OF THIS DRAWING IS CONFIDENTIAL AND PROPRIETARY TO FRIEDRICH AIR CONDITIONING CO. DO NOT SCALE DRAWINGS AND SHALL NOT BE DISCLOSED TO ANYONE WITHOUT PRIOR WRITTEN AUTHORIZATION OF FRIEDRICH." WORK TO DIMENSIONS									

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PART NO.