

CTQ (CRITICAL TO QUALITY)

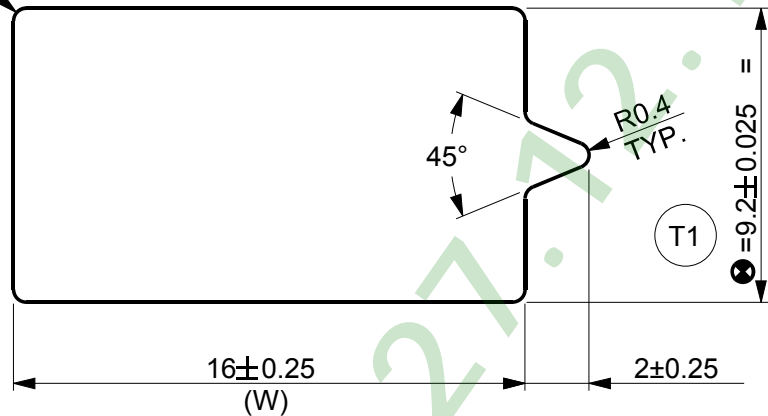
FTQ (FUNCTION TO QUALITY)

UNSPECIFIED TOLERANCES
AS PER ISO-2768 M

0.5 up to 3	3 up to 6	6 up to 30	30 up to 120	120 up to 400	400 up to 1000	1000 up to 2000	2000 up to 4000
±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2

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R0.4
TYP.



NOTES:-

STRAIGHTNESS : 2 MM / METER

TWIST TOLERANCE : 1.5° PER METER

FLATNESS TOLERANCE : 0.002 MM / MM OF WIDTH

CAMBER : 1MM / METER

SURFACE ROUGHNESS : 0.6 μ ALONG CUT LENGTH
& 2 μ ALONG WIDTH (W)

DEFORMATION/BURRS AT THE CUTTING EDGE IS NOT ALLOWED.

CHEMICAL COMPOSITION

Si	Fe	Cu	Zn	Mn	OTHER	REMINDER
0.6	0.7	0.05~0.2	0.1	1~1.5	0.15	ALUMINIUM

PACKING INSTRUCTION:

- 1) BARS TO BE PACKED, (10 ROW X 10 COLUMN) IN ONE BOX,
NO OF ROWS TO BE SEPARATE USING PAPER SEPARATOR.
- 2) PUT (5 ROW X 5 COLUMN) BOXES IN ONE WOODEN CRATES.
- 3) MOVEMENT OF THE BARS INSIDE BOXES & WOODEN CRATES ARE NOT ALLOWED.

UNSPECIFIED TOLERANCES AS PER ISO:2768 M

T1	DIM. CHANGED FROM 10 TO 9.2.		27.12.18	APP						
MOD.	DESCRIPTION		ZONE	DATE	SIGN	MOD.	DESCRIPTION		ZONE	DATE
<div style="border: 2px solid red; height: 30px; width: 100%;"></div>										
DATE		SIGN		RAW MAT: AA-3003 TEMPER F				SCALE NTS		
DRAWN 14.12.18		APP		SIZE: 18.0 x 9.2						
CHECKED 14.12.18		RAVI		CLIENT: REF. DRG.:				QTY 01		
APPROVED 14.12.18		RAVI		REF. PART NO.:						
ALL DIMENSIONS ARE IN mm				H.A.:				MOD T1		
DO NOT SCALE DRG. IF IN DOUBT, ASK.				TITLE: EXTERNAL EDGE BAR (18x9.2)						
SUPERSEDES										
SUPERSEDED BY										
DRAWING NUMBER: R 0 0 0 0 0 0 0 5 8 0 - 4										