

Factory Production Control Certificate to BC 1:2012

In compliance with the Factory Production Control requirements of the Building and Construction Authority Singapore.

This is to certify that the Factory Production Control system of

Beijing Jinzhaobo High Strength Fastener Co., Ltd.

In the factory located at:

Beijing Jinzhaobo High Strength Fastener Co., Ltd.-Yongnian Branch Add: Guangfu Street, Export Produce Zone, Yongnian District, Handan, Hebei Province, China.

Has been assessed under the Factory Production Control requirements of BC 1: 2012 and conforms to its requirements for the production of:

Non-preloaded, Pre-loaded bolting assemblies and Stud shear connectors

Of Annex I

This certificate remains valid provided that the annual surveillance of Factory Production Control system is performed and found satisfactory.

Certificate No.: BC1-DNV GL-SHA190322

First issue date:2017-12-18

Current issue date: 2022-08-05

Expiry date: 2024-12-17

Zhang Qingoing

Industrial Product Assurance Director on behalf of DNV SCPA

Lack of fulfilment of conditions as set out in the Certification Agreement may render this Certificate invalid.

DNV BUSINESS ASSURANCE (CHINA) Co., LTD, House No.9, 1591 Hong Qiao Road, Shanghai 200336, P.R.China .



Annex I to the Factory Production Control Certificate to BC1:2012

List of the certified bolting system and stud for approval:

standard	Steel grade	
EN 14399-3	8.8, 10.9	Dimension
EN 14399-4	10.9	M12-M36
AWS D1.1	4.8	M12-M36
JIS II-09	8.8, 10.9	M10-M25; 3/8"-1"
JIS B 1186	8.8, 10.9	M12-M30
ISO 13918	S235, S355	M12-M36
	Limitation: C≤ 0.2%, CEV≤ 0.35%, AI≥0.02%	M10-M25
AS/NZS 1252.1	8.8, 10.9	
EN 15048-1, -2	4.6, 4.8, 5.6, 5.8, 6.8, 8.8	M12-M36
EN 14399-5/6	Hardness range: 300-370 HV	M12-M48
	Trandiness range: 300-370 HV	M12-M36

1. This annex only covers certified materials mentioned in BC1:2012 appendix A.

2.Non-certified bolting systems as per ASTM F3125, EN 14399-10 are also produced in this FPC quality system.

Terms and conditions for the certificate

The certificate is subject to the following terms and conditions:

the certificate is only valid for the products and/or manufacturing premises listed above;

the manufacturer shall fulfil the obligations arising out of the quality system as approved and uphold it so that it remains adequate and efficient;

The following may render this certificate invalid:

Any deviation to application/limitation listed above

Changes or amendments to the referenced standard